

CDA 681 Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Brazing Solutions* Date of issue: 08/09/2017

2017 Version: 5.0

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SECTION 1: Identification				
I.1. Identification				
Product form	: Mixture			
Trade name	: CDA 681			
Product code	: A00000368			
I.2. Recommended use and	d restrictions on use			
lo additional information available				
I.3. Supplier				
Lucas-Milhaupt, Inc. 5656 South Pennsylvania Ave. Cudahy, WI 53110 - USA T (414)-769-6000 LM_SDSinfo@lucasmilhaupt.com -	- <u>www.Lucasmilhaupt.com</u>			
I.4. Emergency telephone	number			
Emergency number		within the USA and Cana outside the USA and Can		
SECTION 2: Hazard(s) ide	ntification			
2.1. Classification of the su	bstance or mixture			
GHS-US classification				
Not classified				
	ncluding precautionary statem	ients		
GHS-US labelling				
lo labelling applicable				
.3. Other hazards which de	o not result in classification			
lo additional information available				
2.4. Unknown acute toxicity	y (GHS US)			
Not applicable				
SECTION 3: Composition/	information on ingredie	nts		
8.1. Substances				
lot applicable				
3.2. Mixtures				
Name			Product identifier	%
Copper			(CAS-No.) 7440-50-8	56 - 60
Zinc			(CAS-No.) 7440-66-6	40.2 - 40.2
Iron			(CAS-No.) 7439-89-6	0.25 - 1.2
Tin			(CAS-No.) 7440-31-5	0.8 - 1.1

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures		
4.1. Description of first aid measures		
First-aid measures general	: Call a poison center or a doctor if you feel unwell.	
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.	
First-aid measures after skin contact	: Wash skin with plenty of water.	
First-aid measures after eye contact	: Rinse eyes with water as a precaution.	
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell. Rinse mouth.	
4.2. Most important symptoms and effects (acute and delayed)		
No additional information available		

Manganese

Silicon

0.01 - 0.5

0.04 - 0.15

(CAS-No.) 7439-96-5

(CAS-No.) 7440-21-3

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4.3. Immediate medical attention and spe	cial treatment, if necessary
Treat symptomatically.	
SECTION 5: Fire-fighting measures	
5.1. Suitable (and unsuitable) extinguishi	ng media
Suitable extinguishing media	: Dry powder. Water spray. Foam.
Unsuitable extinguishing media	: Water.
5.2. Specific hazards arising from the che	emical
Reactivity	: The product is non-reactive under normal conditions of use, storage and transport.
5.3. Special protective equipment and pro	ecautions for fire-fighters
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
SECTION 6: Accidental release meas	ures
6.1. Personal precautions, protective equ	ipment and emergency procedures
6.1.1. For non-emergency personnel	
Emergency procedures	: Ventilate spillage area.
6.1.2. For emergency responders	
Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
6.2. Environmental precautions	
Avoid release to the environment.	
6.3. Methods and material for containment	nt and cleaning up
For containment	: Collect spillage.
Methods for cleaning up	: Mechanically recover the product.
Other information	: Dispose of materials or solid residues at an authorized site.
6.4. Reference to other sections	
For further information refer to section 13.	
SECTION 7: Handling and storage	
7.1. Precautions for safe handling	
Precautions for safe handling	: Ensure good ventilation of the work station. Wear personal protective equipment.
Hygiene measures	: Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
7.2. Conditions for safe storage, includin	g any incompatibilities
Storage conditions	: Store in a well-ventilated place. Keep cool.
SECTION 8: Exposure controls/perso	nal protection

8.1. Control parameters

Copper (7440-50-8)		
ACGIH	ACGIH TWA (mg/m³)	0.2 mg/m³ (fume)
OSHA	OSHA PEL (TWA) (mg/m³)	0.1 mg/m ³ (fume) 1 mg/m ³ (dust and mist)
IDLH	US IDLH (mg/m ³)	100 mg/m ³ (dust, fume and mist)
NIOSH	NIOSH REL (TWA) (mg/m ³)	1 mg/m ³ (dust and mist) 0.1 mg/m ³ (fume)
Iron (7439-89-6)		
Not applicable		
Manganese (7439-96	i-5)	
ACGIH	ACGIH TWA (mg/m ³)	0.02 mg/m ³ (respirable particulate matter) 0.1 mg/m ³ (inhalable particulate matter)
OSHA	OSHA PEL (Ceiling) (mg/m ³)	5 mg/m³ (fume)

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Manganese (7439-96-5)			
IDLH	US IDLH (mg/m ³)	500 mg/m³	
NIOSH	NIOSH REL (TWA) (mg/m³)	1 mg/m³ (fume)	
NIOSH	NIOSH REL (STEL) (mg/m ³)	3 mg/m ³	
Silicon (7440-21-3)			
OSHA	OSHA PEL (TWA) (mg/m³)	15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)	
NIOSH	NIOSH REL (TWA) (mg/m³)	10 mg/m ³ (total dust) 5 mg/m ³ (respirable dust)	
Tin (7440-31-5)			
ACGIH	ACGIH TWA (mg/m³)	2 mg/m ³	
IDLH	US IDLH (mg/m³)	100 mg/m ³	
NIOSH	NIOSH REL (TWA) (mg/m³)	2 mg/m ³	
Zinc (7440-66-6)			
ACGIH	ACGIH TWA (mg/m³)	2 mg/m³ (as ZnO)	

8.2. Appropriate engineering controls

: Ensure good ventilation of the work station.

Appropriate engineering controls Environmental exposure controls

: Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

SECTION 9: Physical and chemic	al properties
9.1. Information on basic physical a	nd chemical properties
Physical state	: Solid
Colour	: No data available
Odour	: No data available
Odour threshold	: No data available
рН	: No data available
Melting point	: No data available
Freezing point	: Not applicable
Boiling point	: No data available
Flash point	: Not applicable
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: Non flammable.
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: Not applicable
Solubility	: No data available
Log Pow	: No data available

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Auto-ignition temperature	: Not applicable
Decomposition temperature	: No data available
Viscosity, kinematic	: Not applicable
Viscosity, dynamic	: No data available
Explosive limits	: Not applicable
Explosive properties	: No data available
Oxidising properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Iron (7439-89-6)		
LD50 oral rat	30 g/kg	
ATE US (oral)	984 mg/kg bodyweight	
Manganese (7439-96-5)		
LD50 oral rat	9 g/kg	
ATE US (oral)	9000 mg/kg bodyweight	
Silicon (7440-21-3)		
LD50 oral rat	3160 mg/kg	
ATE US (oral)	3160 mg/kg bodyweight	
Tin (7440-31-5)		
LD50 oral rat	700 mg/kg	
ATE US (oral)	700 mg/kg bodyweight	
Zinc (7440-66-6)		
LD50 oral rat	630 mg/kg	
Skin corrosion/irritation	: Not classified	
Serious eye damage/irritation	: Not classified	
Respiratory or skin sensitisation	: Not classified	
Germ cell mutagenicity	: Not classified	
Carcinogenicity	: Not classified	
Reproductive toxicity	: Not classified	
Specific target organ toxicity (single exposure)	: Not classified	

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Specific target organ toxicity (repeated exposure)	: Not classified

Aspiration hazard : Not classified

SECTION 12: Ecological information	
2.1. Toxicity	
Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment. Very toxic to aquatic life.
Copper (7440-50-8)	
LC50 fish 1	0.0068 - 0.0156 mg/l (Exposure time: 96 h - Species: Pimephales promelas)
EC50 Daphnia 1	0.03 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 fish 2	< 0.3 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])

ZINC (7440-66-6)	
LC50 fish 1	2.16 - 3.05 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
EC50 Daphnia 1	0.139 - 0.908 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 fish 2	0.211 - 0.269 mg/l (Exposure time: 96 h - Species: Pimephales promelas [semi-static])

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative p	ootential
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No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations		
13.1. Disposal methods		
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.	
SECTION 14: Transport information		
Department of Transportation (DOT)		
In accordance with DOT		
Not applicable		
Transportation of Dangerous Goods		

Not applicable

Transport by sea

Not applicable

Air transport

Not applicable

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SECTION 15: Regulatory information

15.1. US Federal regulations

Copper (7440-50-8)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313		
CERCLA RQ	5000 lb no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 μm	
Iron (7439-89-6)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory		
Manganese (7439-96-5)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313		
Silicon (7440-21-3)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory		
Tin (7440-31-5)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory		
Zinc (7440-66-6)		
Listed on the United States TSCA (Toxic Substan Subject to reporting requirements of United States		
CERCLA RQ	454 kg no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 μm	

15.2. International regulations

Copper (7440-50-8)		
Listed on the TCSI (Taiwan Chemical Substance Inventory)		
Iron (7439-89-6)		
Listed on the TCSI (Taiwan Chemical Substance Inventory)		
Manganese (7439-96-5)		
Listed on the TCSI (Taiwan Chemical Substance Inventory)		
Silicon (7440-21-3)		
Listed on the TCSI (Taiwan Chemical Substance Inventory)		
Tin (7440-31-5)		
Listed on the TCSI (Taiwan Chemical Substance Inventory)		
Zinc (7440-66-6)		
Listed on the TCSI (Taiwan Chemical Substance Inventory)		

15.3. US State regulations

Copper (7440-50-8)	
U.S Massachusetts - Right To Know List U.S New Jersey - Right to Know Hazardous Substance List U.S Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S Pennsylvania - RTK (Right to Know) List	
Manganese (7439-96-5)	
U.S Massachusetts - Right To Know List	

- U.S. New Jersey Right to Know Hazardous Substance List U.S. Pennsylvania RTK (Right to Know) Environmental Hazard List U.S. Pennsylvania RTK (Right to Know) List

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Silicon (7440-21-3)

- U.S. Massachusetts Right To Know List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

Tin (7440-31-5)

- U.S. Massachusetts Right To Know List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

Zinc (7440-66-6)

- U.S. Massachusetts Right To Know List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) Environmental Hazard List
- U.S. Pennsylvania RTK (Right to Know) List

SECTION 16: Other information

SDS US (GHS HazCom 2012)

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